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## Amendments to the Specification:

Please replace paragraph [0031] beginning at line 15 on page 7, with the following amended paragraph:

[0031] In one example, rollers 59 are included as part of or immediately after the jacket application station 56. The rollers 59 preferably are Teflon-TEFLON<sup>TM</sup> (polytetrafluoroethylene) coated. The rollers 59 provide a surface treatment to the belt assembly immediately after the application of the jacket material. The rollers 59 may provide an embossed pattern on the jacket surfaces, for example. The rollers 59 facilitate dimensional control of the jacket exterior.